

11

**NOTE** The vehicles described in point 2 can be fitted with a phase transformer with a **GREEN MARK** on the casing, also recognizable by the double groove on the outer casing; on these transformers, in addition to replacing the actual transformer, the (inlet) camshaft must also be replaced using current production components.

## OPERATING CYCLE

Remove the phase transformer from the engine following the instructions in the Service Manual.

## REMOVING THE PHASE TRANSFORMER

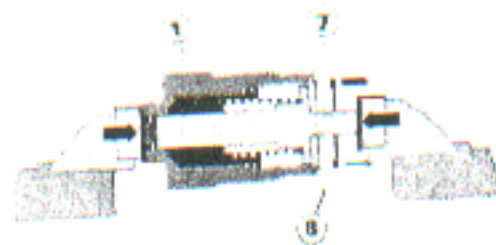
Working at the bench and in extremely clean conditions carry out the following operations:

- clean the threaded end of the support 7- Fig. 1 removing any product residues.
- Lock the phase transformer in the vice in a horizontal position, tightening it between the front plane of the casing 1 and the end of the support threaded element.

**NOTE** Use aluminium or Teflon clamps in the vice in order not to damage the phase transformer.

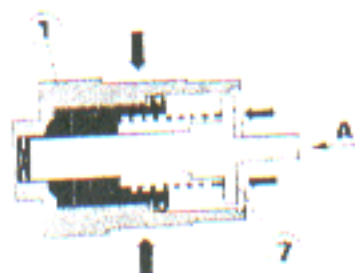
- Remove the circlip 8 (seeger)

Fig. 1



- Remove the phase transformer from the vice; handle the casing by hand 1- Fig. 2 and holding the support flange 7 in your fingers (points shown by the arrows in Fig. 2) direct a jet of compressed air into the support centre opening (arrow A) until the actual support is expelled.

Fig. 2



- Remove the spring 6- Fig. 3 and refit the support 7 in the casing 1.